

ADLER Acryl-Fensterfüller HighRes NG 5512050000

Water-based insulating spray filler for industrial and professional use

	PRODUCT DESCRIPTION	
General	Water-based, fast-drying spray filler. Very good filling properties good flow, very good grindability, very good yield and good insu effect from substances in the wood. It is particularly environing friendly on account of its low content of organic solvents.	
Special properties and standards	French ordinance DEVL1104875A regarding the marking of construction coating products for their emission of volatile	

pollutants: A+

EMISSIONS DANS L'AIR INTÉRIEUR* A+ A+ A B C

Application areas





- Dimensionally stable timber components such as wooden windows, front doors or garage doors made of hardwood and softwood without ground contact in the usage classes 2 and 3.
- Especially suitable for softwood.

PROCESSING

Instructions for use





- Please stir the product before use.
- The temperature of the product and object, and the room temperature must be at least +15 °C.
- The optimal conditions for use are between 15 25 °C with a relative atmospheric humidity between 40 80 %.
- Please follow our "Working guidelines for coating dimensionally stable and limited dimensionally stable construction elements" along with all standards and guidelines for window construction.

08-16 (supersedes 10-15) ZKL 5512

p.t.o.

Application technique





Application method	Airless	Airless pressurized (Airmix, Aircoat, etc.)		
Spraying nozzle (ø mm)	0.28 or 0.33	0.28 or 0.33		
Spraying nozzle (ø inch)	0.011 or 0.013	0.011 or 0.013		
Spraying angle (degrees)	20 – 40	20 – 40		
Spraying pressure (bar)	80 – 100	80 – 100		
Atomized air (bar)	-	0.5 – 1.5		
Fine strainer	100 mesh, approx. 150 μm ²⁾			
Spraying distance (cm)	approx. 25			
Dilution (thinning)	water			
Yield per application (gm/m²) ¹⁾	400 – 450			
Yield per application (gm/m) ¹⁾	200 – 250			
Wet film (µm)	200 – 250			
1) Yield including addition of thinner and loss while spraying				
²⁾ Finer screens are not suitable				

The product is ready-to-spray.

The shape, the properties and moisture of the substrate affect the consumption / yield. Accurate values for consumption must be obtained by applying trial coats in advance.

Drying times

(at 23 °C and 50 % rel. humidity)



Recoatable	after approx. 4 hours
Recoatable after forced drying:	after 90 min
20 min dripping	
50 min drying stage (35 °C maximum)	
20 min cooling stage	

The figures given above are reference values. The drying time depends on the type of substrate, coat thickness, temperature, air exchange and relative atmospheric humidity.

Avoid direct sunlight (very quick drying).

Lower temperatures and/or high level of atmospheric humidity can increase the drying time considerably.

Cleaning the working equipment



With water immediately after use.

To remove dried paint residues we recommend using ADLER Aqua-Cleaner 80080 or ADLER Abbeizer Rote Krähe 95125.

			SUBSTRATE	
Type of substrate			Wood in accordance with the guidelines for window construction.	
Substrate condition)	property	(or	The substrate must be dry, clean, capable of holding the paint, free from separating substances such as grease, wax, silicone, resin etc. and free from wood dust, as well as tested for suitability for coating.	
Wood moisture			Dimensionally stable components: 13 % +/- 2 %	
			COATING SYSTEM	
Primer coat			1 x Aquawood TIG HighRes Weiß 543700101	
			Intermediate drying: approx. 4 hours	
			Please observe the respective technical data sheets of the products.	
Intermediate sanding			Grain size 280	
	e		Too heavy intermediate sanding will reduce the isolation effect and must be avoided!	
Intermediate	coat		1 x ADLER Acryl-Fensterfüller HighRes NG 5512 Wet film thickness 150 – 200 μm Intermediate drying: approx. 4 hours	
Intermediate sanding			Grain size 280 Too heavy intermediate sanding will reduce the isolation effect and must be avoided!	
Topcoat			1 x ADLER Acryl-Spritzlack Q10 M 4320	
			or 1 x ADLER Acryl-Spritzlack Q10 G 4325	
			Please observe the respective technical data sheets of the products.	
			ORDERING INFORMATION	
Size of tradir	ng unit		5 kg; 25 kg; 150 kg	
Colour / deg	ree of gloss		Weiß 5512050000	
Supplementary products			Aquawood TIG HighRes Weiß 543700101 ADLER Acryl-Spritzlack Q10 M 4320 ADLER Acryl-Spritzlack Q10 M 4325 ADLER Aqua-Cleaner 80080 ADLER Abbeizer Rote Krähe 95125	
			FURTHER DETAILS	
Durability / s	torage		At least 1 year in the original sealed containers.	
			Make sure the product is protected against moisture, direct sunlight, frost and high temperatures (above 30 °C).	

Technical specifications	VOC content	EU limit value for ADLER Acryl-Fensterfüller HighRes NG (cat. A/d): 130 g/l (2010). ADLER Acryl-Fensterfüller HighRes NG contains a maximum of 65 g/l VOC.
Safety information	Please pay attention to the associated safety data sheet. The current version can be accessed on the Internet at www.adler-lacke.com .	